

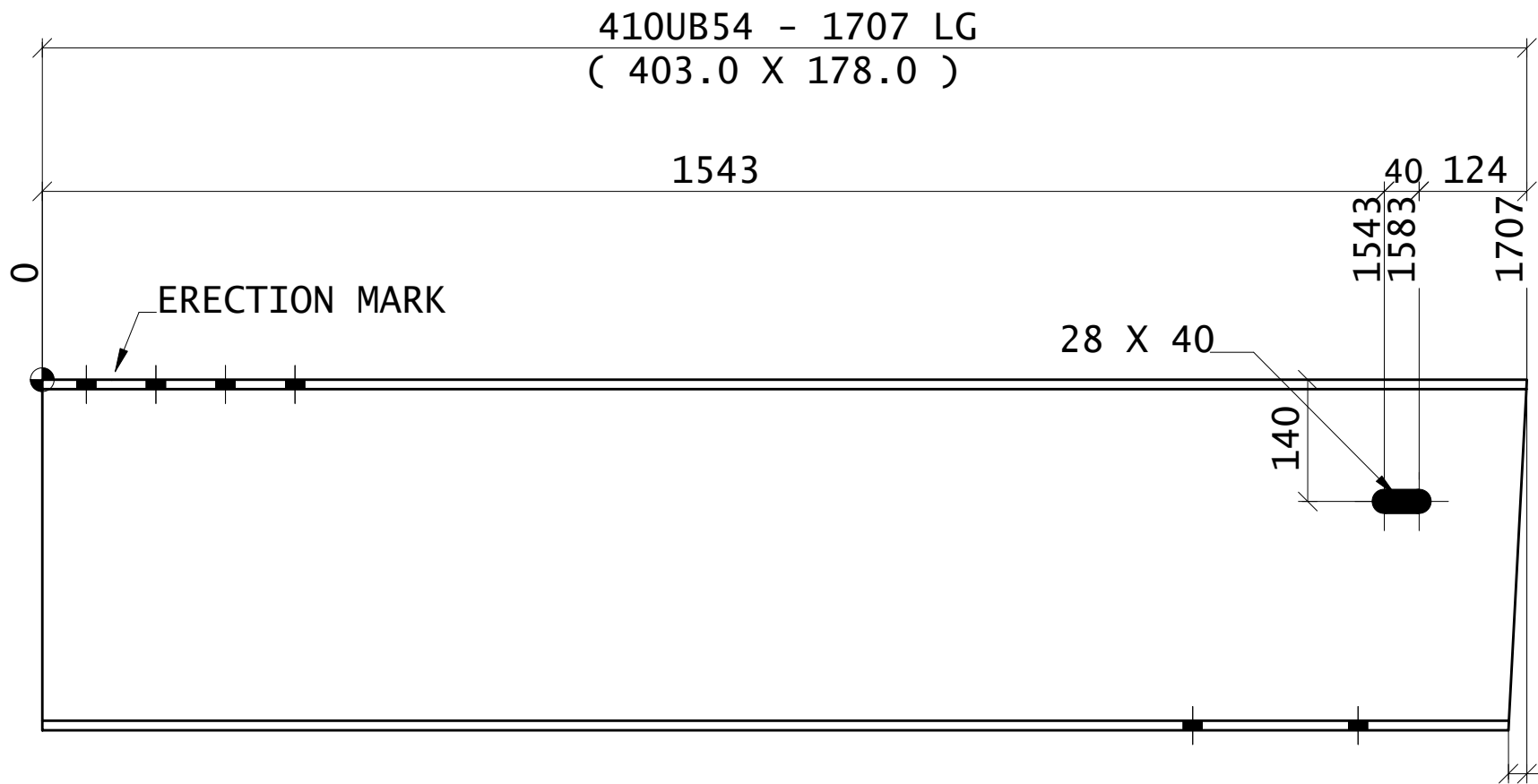
T/F HOLES

SHOP MATERIAL LIST FOR 1 ASSEMBLY						
MARK	SIZE	GRADE	LENGTH MM	No	AREA M2	WEIGHT KG
491X	410UB54	300+	1707	1	2.56	91.7
TOTAL					2.56	91.7

ALLOCATION TO MULTI-MEMBER ASSEMBLIES			
ASSEMBLY MARK	No. Per ASSEMBLY	No. of ASSEMBLIES	TOTAL
A208	1	1	1

LOCATION LIST	
GRID LOC.	GRID LOC.
E/t5-8/11261	E/t5-8/11350

RADIAL CUT DIMS GIVEN TO INTERSECTION POINTS



WEB HOLES




B/F HOLES

APPROVAL ISSUE ONLY
FABRICATION IS AT FABRICATOR'S RISK.

STRUCAD

DO NOT SCALE - IF IN DOUBT ASK.

1 REQUIRED AS DRAWN MARKED 491X

		BUTT WELDS NOMINATED FSBW SHALL BE FULL STRENGTH/PENATRATION CAT. SP UNO. ALL WELDS TO BE 6mm FILLET UNLESS NOTED. ALL HOLES 22 mm DIA UNO. STEEL GRADE 300+ TOTAL WEIGHT 91.7 kg.					 <div>69A HIGGINS RD, HAMILTON, P.O.BOX 14001, NEW ZEALAND, 3204. PHONE/FAX (07)8474029 (MOB 0274514670) WWW.STEELDRAFTING.CO.NZ</div>	CLIENT LOGO HERE		PROJECT PROJECT				
2-V1	3D VIEW									CLIENT CLIENT				
2-HD1	HOLDING DOWN BOLT PLAN									PHASE 2 STEELWORK				
2-MP1	MARKING PLAN		0	ISSUED FOR APPROVAL.	MA	07/11/08								
DRG No.	REFERENCE DRAWINGS	GENERAL NOTES	REV	DESCRIPTION	BY	DATE	DRN. MA	DATE. 06/11/08	CHK. KSY	CLIENT JOB No.	JOB No. 116508	SCALE. NTS	DRG No. S491X	REV. 0